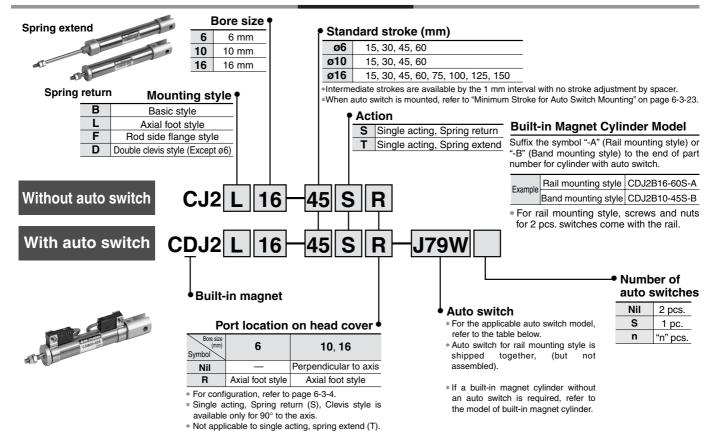


# Air Cylinder: Standard Type Single Acting, Spring Return/Extend

# Series CJ2

ø6, ø10, ø16

#### **How to Order**



#### Applicable Auto Switch/Refer to page 6-16-1 for further information on auto switches.

			ight	VA/Surium as		Load	voltage	Auto	switch mo	del	Lead v	vire le	ength	(m) *	Pre-										
Type	Special function	Electrical entry	Indicator light	Wiring (Output)		DC	AC	Band mounting			0.5	3	5	None	wire con-	Applicat	ole load								
		J,	宣	(Gaipai)				(ø6, ø10, ø16)	Perpendicular	In-line	(NII)	(L)	(Z)	(N)	nector										
_												3-wire (NPN equivalent)	_	5 V	_	C76	_	A76H	•	•	-	_	_	IC circuit	_
switch	_	Grommet				_	200 V	_	A72	A72H	•	•	_	_	_										
S C			Yes			10.1/	100 V	C73	A73	A73H	•	•	•	_	_		Relay,								
Reed		Connector	]	2-wire	2-wire	2-wire	24 V	12 V	_	C73C	A73C	_	•	•	•	•	_	–	PLC						
Œ	With diagnostic output (2-color indication)	Grommet				i							24 V	-		_	A79W	_	•	•	-	_	_		
				3-wire (NPN)	1)	51/401/	51/401/		H7A1	F7NV	F79	•	•	0	_	0	IC circuit								
		Grommet	Grommet	Grommet	Grommet	Grommet	Grommet	Grommet		3-wire (PNP)	5 V, 12 V		H7A2	F7PV	F7P	•	•	0	-	0	O IC CIICUIT				
_	_			2-wire	-	12 V	12.1/	12.1/		H7B	F7BV	J79	•	•	0	_	0								
switch		Connector		2-WIIE									12	12 V	v	H7C	J79C	_	•	•	•	•	_		
S	Diagnostic indication		,,	3-wire (NPN)		E V 10 V		H7NW	F7NWV	F79W	•	•	0	_	0	IC circuit	Relay,								
state	(2-color indication)		viagnostic indication		_	F7PW	•	•	0	_	0	IO CIICUII	PLC												
d St	(2 color iridication)	_						H7BW	F7BWV	J79W	•	•	0	_	0		1 20								
Solid	Water resistant	Grommet		2-wire									12 V	12 V	H7BA	_	F7BA	_	•	0	<u>  — </u>	0	_		
O)	(2-color indication)							_	F7BAV	_	_	•	0	_	_										
	With diagnostic output (2-color indication)			4-wire (NPN)		5 V, 12 V		H7NF	_	F79F	•	•	0	_	0	IC circuit									

\* Lead wire length symbols: 0.5 m ...... Nil (Example) C73C

3 m ...... L (Example) C73CL 5 m ..... Z (Example) C73CZ None .... N (Example) C73CN

- $\ast$  Solid state switches marked with "O" are produced upon receipt of order.
- Since there are other applicable auto switches than listed, refer to page 6-3-13 for details.
- For details about auto switches with pre-wire connector, refer to page 6-16-60.



# Air Cylinder: Standard Type Single Acting, Single Rod, Spring Return/Extend Series CJ2



JIS Symbol Single acting, Spring return	Single acting, Spring extend

#### **Made to Order Specifications** (For details, refer to page 6-17-1.)

Symbol	Specifications
-XA□	Change of rod end shape
-XC22	Fluoro rubber seals
-XC51	With hose nipple

#### **Specifications**

Action		Single acting, Spring return	Single acting, Spring extend	
Fluid		Air		
Proof pressure		1.05 MPa		
Maximum operating pressure		0.7 MPa		
Minimum approxima processo	ø6	0.2 MPa	0.25 MPa	
Minimum operating pressure	ø10, ø16	0.15	MPa	
Ambient and fluid temperature		Without auto switch: -10 to 70°C (No freezing) With auto switch: -10 to 60°C (No freezing)		
Cushion		Rubber bumper *		
Lubrication		Not required (Non-lube)		
Thread tolerance		JIS Class 2		
Stroke length tolerance		+1.0 0		
Piston speed		50 to 750 mm/s		
	ø6	0.012 J		
Allowable kinetic energy	ø10	0.00	35 J	
	ø16	0.09	90 J	

<sup>\*</sup> No freezing

#### Standard Stroke

Bore size (mm)	Standard stroke			
6	15, 30, 45, 60			
10	15, 30, 45, 60			
16	15, 30, 45, 60, 75, 100, 125, 150			
. Intermediate etrokee are evailable by the				

<sup>\*</sup> Intermediate strokes are available by the 1 mm interval with no stroke adjustment by spacer.

#### **Spring Force**

Spring Ford	(N)	
Bore size (mm)	Retracted side	Extended side
6	3.72	1.77
10	6.86	3.53
16	14.2	6.86
	•	

D-F79F

D-F7□WV

D-F7BAVL

#### **Minimum Stroke for Auto Switch Mounting**

Auto switch mounting style	Auto switch model	No. of auto switches mounted	Minimum cylinder stroke (mm)	Auto switch mounting style	Auto switch model		Minimum cylinder stroke (mm)
		3 (Same side)	90		D-A7□	3	35
		3 (Different sides)	55		D-A80 D-A73C	2	10
	D-C7□	2 (Same side)	50		D-A80C	1	5
σ.	D-C80	2 (Different sides)	15		D-A7□H	3	45
Band mounting style (ø6, ø10, ø16)		1	10		D-A7	2	10
g s 16)		3 (Same side)	105		D-A0011	1	5
, g	D-H7□ D-H7□W D-H7BAL D-H7NF	3 (Different sides)	60			3	40
들은			D-A79W	2	15		
, a		2 (Different sides)	15	) st		1	10
- pi	D-11/141	1	10	ing 316	D-F7□	3	45
3ar		3 (Same side)	105	mounting s (ø10, ø16)	D-F7□ D-J79	2	5
	D-C73C	3 (Different sides)	65		D-379	1	5
	D-C80C	2 (Same side)	65	: :: :: :: :: :: :: :: :: :: :: :: :: :	D-F7□V	3	30
	D-H7C	2 (Different sides)	15	Rail	D-F7□V D-J79C	2	5
		1	10		D-079C	1	5
					D-F7□W	3	55
					D-J79W D-F7BAL	2	15

CJ<sub>1</sub>

**CJP** 

CJ<sub>2</sub> CM<sub>2</sub>

CG<sub>1</sub>

MB

MB1

CA2

CS<sub>1</sub>

C76

**C85** 

**C95** CP95

NCM

10

40

15

10

3

NCA

D--X

20-

**Data** 

# Series CJ2

Weight/Spring Return (S)				
	Bore size (mm)	6	10	16
	15 stroke	11	28	63
	30 stroke	16	35	80
	45 stroke	18	44	102
Basic	60 stroke	23	53	124
weight *	75 stroke	_	_	145
	100 stroke	_	_	188
	125 stroke	_	_	224
	150 stroke	_	_	250
Mounting	Axial foot style	8	8	20
bracket	Rod side flange style	5	5	15
weight	Double clevis style (With pin) *	_	4	10

- \* Mounting nut and rod end nut are included in the basic weight.
- \*\* Mounting nut is not attached to the double clevis style, so the mounting nut weight is already subtracted.

Calculation: (Example) CJ2L10-45S

- Basic weight ..... 44 (ø10-45 stroke)
- Mounting bracket weight ··· 8 (Axial foot style) 44 + 8 = 52 q

#### Weight/Spring Extend (T)

(g)

	6	10	16	
	15 stroke	17	28	64
	30 stroke	21	34	80
	45 stroke	23	43	100
Basic	60 stroke	27	51	121
weight *	75 stroke	1	_	140
	100 stroke	1	_	178
	125 stroke	-	_	212
	150 stroke	-	_	236
Mounting	Axial foot style	8	8	20
bracket	Rod side flange style	5	5	15
weight	Double clevis style (With pin) *	_	4	10

- \* Mounting nut and rod end nut are included in the basic weight.
- \*\* Mounting nut is not attached to the double clevis style, so the mounting nut weight is already subtracted.

Calculation: (Example) CJ2L10-45T

- Basic weight ...... 43 (ø10-45 stroke)
- Mounting bracket weight ··· 8 (Axial foot style)

43 + 8 = 51 a

#### **Mounting Bracket Part No.**

Mounting bracket	Bore size (mm)					
Mounting bracket	6	10	16			
Foot bracket	CJ-L006B	CJ-L010B	CJ-L016B			
Flange bracket	CJ-F006B	CJ-F010B	CJ-F016B			
T-bracket *	_	CJ-T010B	CJ-T016B			

\* T-bracket is used with double clevis (D).

#### Auto Switch Mounting Bracket Part No. (Band mounting style)

Bore size (mm)	Auto switch mounting bracket no.	
6	BJ2-006	
10	BJ2-010	Common for the types of D-C7/C8 and D-H7
16	BJ2-016	D-C7/C8 and D-H7



[Mounting screws set made of stainless steel]

The following set of mounting screws made of stainless steel is also available. Use it in accordance with the operating environment. (Please order the mounting band separately, since it is not included.)

BBA4: For D-C7/C8/H7

"D-H7BAL" switch is set on the cylinder with the stainless steel screws above when shipped.

When only a switch is shipped independently, "BBA4" screws are attached

#### Mounting Style and Accessory/For details, refer to page 6-3-13.

	Mounting	Basic style		Rod side flange style	
ent	Mounting nut	•	•	•	_
Standard equipment	Rod end nut	•	•	•	•
	Clevis pin	_	_	_	•
	Single knuckle joint	•	•	•	•
Option	Double knuckle joint *	•	•	•	•
0	T-bracket	_	_	_	•

\* Pin and snap ring are shipped together with double clevis and double knuckle joint. For the attached bracket weight, refer to page 6-3-4.

#### Theoretical Output

Refer to the "Single acting, Spring return cylinder" in Theoretical Output 1 of Technical data 3 on page 6-19-7. In the case of the spring extend style, the force at OUT side will be the ending force of the spring return, and that at the IN side will be the amount of the IN side force of the double acting style cylinder from which the beginning force of the spring return has been subtracted.

# **⚠** Precautions

IBe sure to read before handling. I IRefer to pages 6-20-3 to 6-20-6 for I I Safety Instructions and Actuator I I Precautions.

#### Mounting

#### **⚠** Caution

- 1. During installation, secure the rod cover and tighten by applying an appropriate tightening force to the retaining nut or to the rod cover body.
- If the head cover is secured or the head cover is tightened, the cover could rotate, leading to the deviation.
- 2. Tighten the retaining screws to an appropriate tightening torque within the range given below. ø6: 2.1 to 2.5 N·m. ø10: 5.9 to 6.4 N·m.

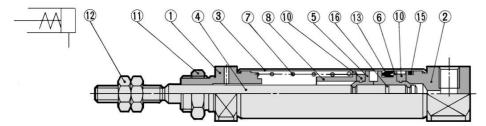
ø16: 10.8 to 11.8 N·m

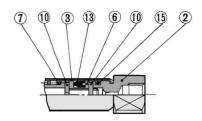
- 3. In the case of a single acting cylinder, do not operate it in such a way that a load would be applied during the retraction of the piston rod of the spring return style, or during the extension of the piston rod of the spring extend style. The spring that is built into the cylinder provides only enough force to retract the piton rod. Thus, if a load is applied, the piston rod will not be able to retract to the end of the stroke
- 4. In the case of a single acting cylinder, a breather hole is provided in the cover surface. Make sure not to block this hole during installation, as this could lead to a malfunction.
- 5. To remove and install the snap ring for the knuckle pin or the clevis pin, use an appropriate pair of pliers (tool for installing a type C snap ring). In particular, use a pair of ultra-mini pliers such as the Super Tool CSM-07A for removing and installing
- the snap ring on the ø10 cylinder. 6. In the case of auto switch rail mounting style, do not remove the rail that is mounted. Because retaining screws extend into the cylinder, this could lead to an air leak.



# Construction (Not able to disassemble.)

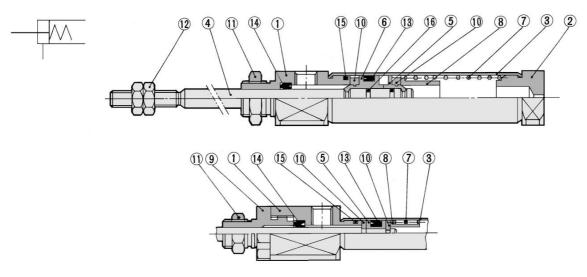
## Single acting, Spring return





CJ2□6 Piston/Head cover

#### Single acting, Spring extend



CJ2□6 Piston/Rod cover

#### **Component Parts**

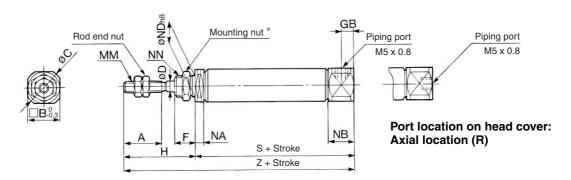
No.	Description	Material	Note
1	Rod cover	Aluminum alloy	Anodized
2	Head cover	Aluminum alloy	Anodized
3	Cylinder tube	Stainless steel	
4	Piston rod	Stainless steel	
(5)	Piston A	Brass	
6	Piston B	Brass	
7	Return spring	Piano wire	Zinc chromated
8	Spring seat	Brass	

No.	Description	Material	Note
9	Seal retainer	Aluminum alloy	Clear anodized (ø6 spring extend)
10	Bumper	Urethane	
11)	Mounting nut	Brass	Nickel plated
12	Rod end nut	Rolled steel	Nickel plated
13	Piston seal	NBR	
14)	Rod seal	NBR	
15	Tube gasket	NBR	
(16)	Piston gasket	NBR	

# Air Cylinder: Standard Type Single Acting, Single Rod, Spring Return/Extend Series CJ2

## Single Acting, Spring Return: Basic Style (B)

# CJ2B Bore size - Stroke S Port location on head cover



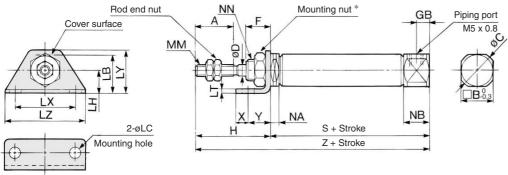
 $\ast$  For details of the mounting nut, refer to page 6-3-11.

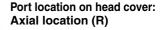
Dava sima																S	*							Z	*			
Bore size (mm)	Α	В	С	D	F	GB	Н	ММ	NA	NB	ND <sub>h8</sub>	NN						76 to 100 st										
													_			61.5			.20 01				_	89.5		.00 0.	.20 01	100 01
6	15	8	9	3	8	_	28	M3 x 0.5	3	7	6 -0.018	M6 x 1 0				(66.5)		_	_	_				(94.5)		-	_	-
10	15	12	14	4	8	5	28	M4 x 0.7	5.5	9.5	8 -0.022	M8 x 1.0	45.5	53	65	77	_	_	_		73.5	81	93	105	_	_	_	
16	15	18.3	20	5	8	5	28	M5 x 0.8	5.5	9.5	10 0 0 0	M10 x 1.0	45.5	54	66	78	84	108	126	138	73.5	82	94	106	112	136	154	166

\* ( ) in S and Z dimensions: With auto switch

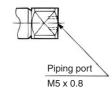
#### Single Acting, Spring Return: Axial Foot Style (L)

### CJ2L Bore size - Stroke S Port location on head cover

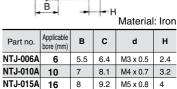




d



#### **Rod End Nut**



\* For details of the mounting nut, refer to page 6-3-11.

Dava sina																								S	*							Z	*			
Bore size (mm)	Α	В	C	D	F	GB	Н	LB	LC	LH	LT	LX	LY	LZ	MM	NA	NB	NN	X	Υ	5 to	16 to	31 to	46 to	61 to	76 to	101 to	126 to	5 to	16 to	31 to	46 to	61 to	76 to	101 to	126 to
(111111)																					15 st	30 st	45 st	60 st	75 st	100 st	125 st	150 st	15 st	30 st	45 st	60 st	75 st	100 st	125 st	150 st
-	4.5			_	,		00	10	4.5		1.0	0.4	10.5	20	M3 x 0.5	_	_	M6 x 1.0	_	_	34.5	43.5	47.5	61.5					62.5	71.5	75.5	89.5				
0	15	8	9	3	8	-	28	13	4.5	9	1.0	24	10.5	32	ING X U.5	3	′	IVIO X 1.U	၂၁	′	(39.5)	(48.5)	(52.5)	(66.5)	_	_	_	_	(67.5)	(76.5)	(80.5)	(94.5)	_	_	_	_
10	15	12	14	4	8	5	28	15	4.5	9	1.6	24	16.5	32	M4 x 0.7	5.5	9.5	M8 x 1.0	5	7	45.5	53	65	77	<b>—</b>	_	_	_	73.5	81	93	105	_	_	_	_
16	15	18.3	20	5	8	5	28	23	5.5	14	2.3	33	25	42	M5 x 0.8	5.5	9.5	M10 x 1.0	6	9	45.5	54	66	78	84	108	126	138	73.5	82	94	106	112	136	154	166

\* ( ) in S and Z dimensions: With auto switch

CJ2

CJ<sub>1</sub>

**CJP** 

CM2

CG1

MB

MB1

CA2

CS1

C76

C95

CP95

NCM

NCA

D-

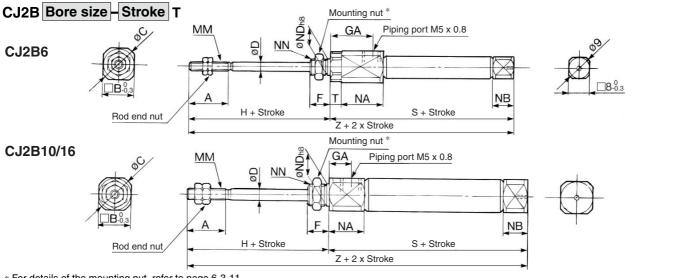
-X

20-

Data

# Air Cylinder: Standard Type Single Acting, Single Rod, Spring Return/Extend Series CJ2

## Single Acting, Spring Extend: Basic Style (B)

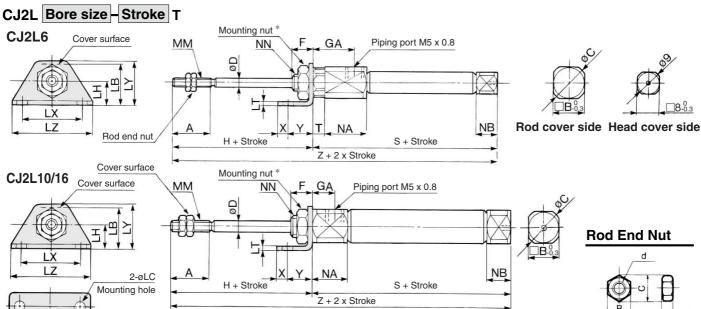


 $\ast$  For details of the mounting nut, refer to page 6-3-11.

																	S	*							Z	*			
Bore size	Α	В	С	D	F	GA	Н	MM	NN	NA	NB	ND h8	Т	5 to	16 to	31 to	46 to	61 to	76 to	101 to	126 to	5 to	16 to	31 to	46 to	61 to	76 to	101 to	126 to
(mm)														15 st	30 st	45 st	60 st	75 st	100 st	125 st	150 st	15 st	30 st	45 st	60 st	75 st	100 st	125 st	150 st
6	4-			•		l		MOVOE	MCv10			0 0		46.5	55.5	59.5	73.5					74.5	83.5	87.5	101.5				
· ·	15	12	14	3	8	14.5	28	M3 x 0.5	IVIO X 1.U	16	3	6 -0.018	3	(51.5)	(60.5)	(64.5)	(78.5)	_	_	_	_	(79.5)	(88.5)	(92.5)	(106.5)	_	-	_	-
10	15	12	14	4	8	8	28	M4 x 0.7	M8 x 1.0	12.5	5.5	8 -0.022	_	48.5	56	68	80	_	_	_	_	76.5	84	96	108	_	_	_	
16	15	18.3	20	5	8	8	28	M5 x 0.8	M10 x 1.0	12.5	5.5	10 -0.022	_	48.5	57	69	81	87	111	129	141	76.5	85	97	109	115	139	157	169

\* ( ) in S and Z dimensions: With auto switch

### Single Acting, Spring Extend: Axial Foot Style (L)



				Materia	l: Iron
Part no.	Applicable bore (mm)	В	С	d	н
NTJ-006A	6	5.5	6.4	M3 x 0.5	2.4
NTJ-010A	10	7	8.1	M4 x 0.7	3.2
NTJ-015A	16	8	9.2	M5 x 0.8	4

 $\ast$  For details of the mounting nut, refer to page 6-3-11.

																									S	*								Z *			
Bore size (mm)	Α	В	С	D	F	GΑ	Н	LB	LC	LH	LT	LX	LY	LZ	MM	NA	NB	NN	Т	X	Υ	5 to	16 to	31 to	46 to	61 to	76 to	101 to	126 to	5 to	16 to	31 to	46 to	61 to	76 to	101 to	126 to
(111111)																						15 st	30 st	45 st	60 st	75 st	100 st	125 st	150 st	15 st	30 st	45 st	60 st	/5 st	100 st	125 St	150 st
6	4.	40	4.4	_	_	44.5		4.5	4 -		16	0.4	10 5	20	M3 x 0.5	16	2	M6 x 1.0	2	_	7	46.5	55.5	59.5	73.5					74.5	83.5	87.5	101.5				
U	15	12	14	3	ď	14.0	28	15	4.5	9	1.0	24	10.5	32	M3 X U.5	اا	٥	M6 X 1.0	J	Э	′	(51.5)	(60.5)	(64.5)	(78.5)	_	—	_	—	(79.5)	(88.5)	(92.5)	(106.5)	-	_	_	-
10	15	12	14	4	8	8	28	15	4.5	9	1.6	24	16.5	32	M4 x 0.7	12.5	5.5	M8 x 1.0	_	5	7	48.5	56	68	80	_	_	_	_	76.5	84	96	108	_	_	_	_
16	15	18.3	20	5	8	8	28	23	5.5	14	2.3	33	25	42	M5 x 0.8	12.5	5.5	M10 x 1.0		6	9	48.5	57	69	81	87	111	129	141	76.5	85	97	109	115	139	157	169

CG1

CJ1

**CJP** 

CJ2

CM<sub>2</sub>

MB

MB1

CA2

CS1

C76

C85

C95

CP95

NCM

NCA

D-

-X

20-

Data